

MATERIAL SAFETY DATA SHEET

Anchor Seal, Inc.

AMINE CURING AGENT

	<p>SCBA) and protective clothing. Cool closed containers with WATER SPRAY to avoid explosion. Heat from fire can generate vapor and decomposition products that may cause a health hazard.</p>
--	--

Section 6. Accidental Release Measures	
ISOLATE AREA OF THE SPILL! Eliminate all ignition sources. Soak up small spills with inert solids such as vermiculite or other absorbent materials. Shovel into suitable disposal container. Persons not wearing protective equipment should be excluded from the area of spill until cleanup has been completed.	

Section 7. Handling & Storage	
Store material in a clean, cool, ventilated area away from all sources of ignition. Clean up spills at once. Keep container tightly closed when not in use. Always wear protective equipment. Wash hands and other exposed areas thoroughly after handling. Handle mixed resin and hardener in accordance with the potential hazard of the curing agent used. Provide appropriate ventilation/respiratory protection against nuisance dust during sanding/grinding of cured product.	

Section 8. Exposure Controls/Personal Exposure	
Eye Protection	Avoid splashing. Wear chemical-resistant safety goggles or face shield. Contact lenses must not be worn.
Skin Protection	Chemical resistant synthetic rubber (neoprene, nitrile) gloves and other protective clothing is recommended to prevent repeated or prolonged skin contact.
Respiratory Protection	If personal exposure cannot be controlled below applicable limits by area ventilation, wear a properly fitted organic vapor/particulate respirator approved by NIOSH/MSHA for protection against materials in section 2.
Ventilation	General area ventilation is acceptable if the exposure is maintained below applicable exposure limits. (See Section 2) Local exhaust is recommended for confined areas. See 29 CFR 1910.146
Other Precautions	Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Section 9. Physical and Chemical Properties			
Percent Volatile Content by Volume(PBV) or Weight (PBW)	N/A	Specific Gravity (gm/cc)	0.96-1.03
VOC Content (less water) Note 1	N/A	Weight per Gallon	8-8.5 lbs.
Boiling Point	>200C	Evaporation Rate	N/A
Vapor Pressure (mm Hg)	1 mbar at 10C (50F)	Solubility in Water	partially
Vapor Density (Air=1)	>1	Appearance and Odor	Viscous liquid, amine odor

Section 10. Stability and Reactivity	
Stability	Stable
Conditions to Avoid	Protect from heat, sparks, flame and possible sources of ignition.
Incompatibility	Avoid contact with strong acids and bases
Hazardous Decomposition Products	Fumes produced when heated to decomposition may contain Carbon dioxide, carbon monoxide, aldehydes and other hazardous gases.
Hazardous Polymerization	Mixing large quantities of resin and hardener will generate significant heat. Uncontrolled cure conditions may char and decompose the resin generating unidentified toxic fumes and vapors.

MATERIAL SAFETY DATA SHEET

Anchor Seal, Inc.

AMINE CURING AGENT

Section 11. Toxicological Information Acute Toxicity (see Section 3. for Exposure Symptoms)			
Chemical Identity	ORAL LD 50	DERMAL LD 50	Inhalation LC 50
Aminoethylpiperazine	N/L-	N/L	N/L

Section 12. Ecological Information
Material has not been tested for potential adverse effects to the environment.

Section 13 Disposal Considerations
RCRA: This product, if disposed as shipped, is not considered a hazardous waste as specified in 40 CFR 261. Dispose of in accordance with all applicable federal, state and local regulations.

Section 14 Transportation Information	
This product if offered for shipment is regulated by US DOT 49 CFR Parts 171 - 180: Regulation of Hazardous Materials Transportation in Commerce.	
Shipping Information	N-Aminoethylpiperazine
Classification	8
Identification	UN2815
Packing Group	111
Label	Corrosive

Section 15. Regulatory Information				
<i>Regulations Governing Product:</i>				
Inventory Status: United States (TSCA) - All ingredients are on the inventory or exempt from listing.				
SARA TITLE III				
EPCRA 311/312 Tier II Chemical Inventory Reporting:		Immediate (acute)		
	Health	Flammability	Chemical Reactivity	
HMIS	3	1	0	
<i>Regulations Governing Ingredients</i>				
Chemical Name	CAS #/ Category#	CERCLA RQ	EPCRA 313 RQ	EPCRA 302 RQ EHS

Section 16 Other Information
<u>REFERENCES</u>
CRC Press: Handbook of Chemical and Physical Constants by David R. Lide
Merck & Company: The Merck Index
Sigma-Aldrich Company: Aldrich Handbook of Fine Chemicals
Dictionary of Toxicology by Robert Lewis
US Department of Transportation, Research and Special Programs Administration: Hazardous Materials Table

The information contained herein is given in good faith but no guarantee or warranty of any kind, expressed or implied is made with respect to the information above. Anchor-Seal, Inc. expressly disclaims any liability that may be incurred in using the information contained herein.